Course Outline

Course Title: GAS Metal Arc Welding III
Semester Course Prefix and Number: Weld 2251
Old Quarter Course Prefix and Number: Weld 2251
Submitted By: D. Mroz
Approval Date:
Revision Date: 3/18/10

Number of Credits: 4
Number of Lecture Credits: Sp
Number of Lab Credits: 4
Number of Lab Hours: 4

Class Size: 24
Negotiated by AASC on: (date)

Course Purpose Code:

0 – Developmental Courses
1 – Non-transferable
2 – Technical course related to career programs
3 – College course which has the primary goal of applying certain concepts (e.g. vocal ensemble)
4 – Other college course not considered a part of MNTC (e.g. computer science, health, physical education)
5 – Course which is intended to fulfill the Minnesota Transfer Curriculum (MNTC) requirements or intended for transfer.
9 – Continuing Education/Customized Training specialized credit course (not occurring in 0-5)

Catalog Description:
The purpose of this course is to afford the student the opportunity to become proficient welding plate, pipe, and sheet steel, stainless steel and aluminum in all positions using Gas Metal Arc Welding (spray, short circuit) processes. AWS D1.1 and AWS D1.7 codes will be followed.

Prerequisites and/or recommended entry skills/knowledge:
Course Prerequisite(s): A 2.0 or better in Weld 1261, 1261b, or consent of instructor.
Reading Prerequisite: Composition Prerequisite:
Mathematics Prerequisite:

Career Programs and Transfer Majors Accessing this Course:
Any career program utilizing welding: IT degree, IT Management, Welding Management, Non Destructive Testing

Minnesota Transfer Curriculum Goal(s) partially met by this course if applicable:
(Notes: No more than two goals may be met by any one course. Curriculum Committee review and the Chief Academic Officer’s approval are required.)

0. None
1. Communications
2. Critical Thinking
3. Natural Sciences
4. Mathematical/Logical Reasoning
5. History and the Social and Behavioral Sciences
6. The Humanities and Fine Arts
7. Human Diversity
8. Global Perspectives
9. Ethical and Civic Responsibility
10. People and the Environment
Learning Outcomes: (including any relevant competencies listed in the Minnesota Transfer Curriculum)

Upon completion of this course, the student will be able to:

- Identify filler metals by their AWS classifications
- Show understanding of base metals and filler metals by choosing the correct filler metal for certain basic applications
- Understand and describe electrical concepts applicable to procedures used.
- Demonstrate knowledge of welding accessories
- Demonstrate knowledge of welding safety equipment and clothing
- Understand and use basic welding terminology
- Describe general weld joint configurations
- Demonstrate the ability to prepare joints by manual and semi-automatic processes.
- Demonstrate rod angles & rod manipulation techniques
- Understand problems encountered during the welding process
- Demonstrate the ability to resolve problems encountered during the welding process
- Be able to recognize problems with and make minor repairs to welding equipment
- Understand acceptance criteria for AWS D1.1 and AWS D1.7 codes.

Student Assessment Methods:

Visual and destructive testing of welded materials. Evaluated lab assignments.

Use of Instructional Technology: (includes software, interactive video and other instructional technologies):

Additional Special Information: (special fees, directives on hazardous materials, etc.)

The student will supply all materials from the “Required Tools and Safety Equipment” list.

Transfer Information: (Please list colleges/majors that accept this course in transfer.)

Course Outline Revision History:

Last revised May 2005. Changed course title from Gas Metal Arc Welding II. Credits changed from 3 lab credits to 4 lab credits.

Approvals:

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Distribution: Original – Instructional Services  
Copies: Transfer Specialist, Originating Faculty Member, Records  
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